THE ULTIMATE: PBIII-230

INFORMATION & OPERATING INSTRUCTIONS

DO NOT OPERATE MACHINE UNTIL YOU HAVE READ ALL SECTIONS OF THESE INSTRUCTIONS IMPROPER USE OF THE MACHINE WILL VOID THE WARRANTY

- 1. Never use the Booster Heat when solvent is in the machine (See Special Features).
- 2. Never attempt to heat solvent above 50 °C.
- 3. Always use a nonflammable solvent with a flash point of 60 °C or higher.



DO NOT SMOKE WHEN USING HYDROCARBON-BASED SOLVENTS. Even solvents with a flash point above 60 °C can be ignited, especially as an aerosol from the wand.



- The recovery bucket should be emptied each time the holding tank is filled.
- 5. Always make sure the float travels freely up and down the rod after emptying the recovery bucket.
- 6. Always vacuum out the stainless steel tank and solution lines when switching from a solvent to a water based detergent, and vice versa (see Operating Instructions).
- 7. Always use a drop cloth under the machine during operation.
- 8. Vacuum any unused solution out of the solution tank and empty the recovery bucket after each job.
- 9. Keep machine from rain and snow, extremes in temperatures, and store in a heated location. Use the machine indoors. Do not use outdoors.
- 10. Do not run the pump dry.
- 11. Never operate a machine that is leaking or in need of a repair.
- 12. Always use a defoamer. The vacuum shut-off will not activate properly if foam is in the recovery bucket. Water damage to the vacuum motor or other components will void the warranty.

If you have any questions before you operate the machine, call your supplier for instruction.

INSPECTION:

Carefully unpack and inspect your PBIII for shipping damage. Each machine is tested and inspected before shipping. Any shipping damage incurred is the responsibility of the carrier. You should notify the carrier immediately if you notice damage to the box or to the machine or parts.

CLEANING SOLUTIONS:

The PBIII is capable of either wet or dry cleaning. Only liquid cleaners are recommended (no powders). Solvents with a flash point of 60 °C or higher are required for safety. Solvents are normally used full strength. Water based cleaners are normally diluted. Follow label directions. The stainless steel holding tank can be filled with up to 10 L of cleaning solution.

MAINTENANCE:

For optimum performance, flush the machine with clear water at the end of each working day. Once a month, minimum, run a flushing compound through the machine to break up any mineral or chemical build-up that may have formed. U.S. Products "X-1500" is recommended.

Clean the float rod each time the recovery bucket is emptied. Inspect the filters regularly and clean as needed. The vacuum filter is located under the recovery bucket. The solution filter is located at the bottom of the holding tank. The quick disconnects and castors can be lubricated with a penetrating spray lubricant. Fine steel wool will keep the brass quick disconnects shinning. An auto interior spray cleaner/protectant will work well to keep the body clean and bright.



DANGER: unplug the Ultimate PBIII from the electrical outlet(s) before cleaning or maintaining. Certain internal components are electrically live, even with switches in their OFF position.



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SAFETY PRECAUTIONS:

- Use a respirator and gloves when using dry cleaning solvents. In addition, a fan or blower is helpful to blow fumes away from the operator.
- Always work in a well ventilated area.
- Always work with the exhaust hose attached to the machine when using solvents.
- Use extension cords with conductors no smaller than the following:

Up to 10 m long, at least 1.5 mm²

Up to 18 m long, at least 2.5 mm²

Up to 30 m long, at least 4.0 mm²



Caution: do not use an extension cord missing its earthing contact. If the power cord on the Ultimate PBIII becomes damaged, immediately have it replaced with a new cord from your supplier.



DANGER: unplug the Ultimate PBIII from the electrical outlet(s) before cleaning or maintaining. Certain internal components are electrically live, even with switches in their OFF position.



DANGER: DO NOT SMOKE WHEN USING HYDROCARBON-BASED SOLVENTS WITH KNOWN FLASHPOINTS. Even solvents with a flashpoint above 60 $^{\circ}$ C can be ignited, especially as an aerosol from the wand.

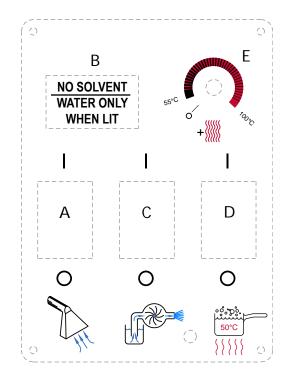


CAUTION: FOR CONTINUED FIRE HAZARD PROTECTION, replace fuses only with those of identical type and rating.

OPERATING INSTRUCTIONS

- 1 Make sure the recovery bucket is under the dome and in the correct position. The dome must be flat or it won't seal properly.
- 2 Fill the stainless steel holding tank with cleaning solution, to the desired level. Solution must be at least 8 cm above the filter in the bottom of the tank. **NOTE**: Attach the exhaust hose when dry cleaning.
- 3 Position the cleaning tool over the holding tank, and depress the trigger. Turn the pump on (center switch). Allow the solution to spray for several seconds, to fill the lines.
- SOLVENT HEATING: turn on the Heater switch only. Make sure the Booster Heat is turned completely off. Wait two minutes for the heater to reach operating temperature. Spray over the holding tank again, for about 15 seconds, to preheat the solution line and the tool. NOTE: the heat will shut off completely if the Booster Heat is turned on with solvent in the tank. Go to Step 5.
 - **WATER HEATING:** turn on the Heater switch, and position the Booster switch to the desired temperature. Wait 2 minutes for the heater to reach operating temperature. Spray over the holding tank for 15 seconds to preheat the solution line and the tool. Wait 30 seconds, then spray again for 15 seconds. Go to Step 5.
- 5 Turn on the Vacuum switch (first switch). All rocker switches should be turned on now. You are now ready to begin cleaning.
- When the recovery bucket is full, the vacuum will automatically shut off. Turn the vacuum switch off. Remove the dome and lift the bucket out. Empty the bucket, and wipe off any spillage from the outside of the bucket. Reinstall the bucket and the dome.
- 7 Make sure the float in the bucket travels freely up and down the rod, each time you empty the bucket.
- When switching from a solvent -based product to a water-based detergent, or vice versa, use the following procedure: turn off all the switches, except the vacuum switch. Leave the vacuum hose in the dome, and disconnect the hoses from the tool. Place the open end of the vacuum hose into the solution tank, and vacuum out any remaining solution. Place the hose over the filter in the tank for 10 seconds. Go to Step 9.
- 9 Connect the end of the solution line to the black suction plug. Take the vacuum hose out of the dome and place the plug in its place. Turn the vacuum on for 20 30 seconds to pull all the solution out of the lines and the heater

NOTE: DO NOT LET THE PUMP RUN DRY.



A= VACUUM

B = WARNING INDICATOR

C = PUMP

D = HEAT

E = BOOSTER HEAT

SOLVENT HEATING:

Turn on the Heater Switch (D). The Booster Heat switch (E) must be all the way off (turned counterclockwise until it 'clicks' off) or the machine will not heat at all.

WATER HEATING:

Turn on the Heater Switch (D). Turn on the Booster Heat Switch (E) to the desired temperature, 55 - 100 °C.

NOTE: Booster Heat will not work unless the Heat switch is on.

WATER ONLY NO SOLVENT (E):

This indicator light (B) illuminates when the Booster Heat switch (E) is turned on. It is a reminder that the Booster Heat will only work with water-based solutions.

A CAUTION:

USE A RAG TO DISCONNECT BRASS FITTINGS AFTER USING THE BOOSTER HEAT. THE FITTINGS CAN GET VERY HOT AND MAY CAUSE MINOR BURNS.

SPECIAL FEATURES

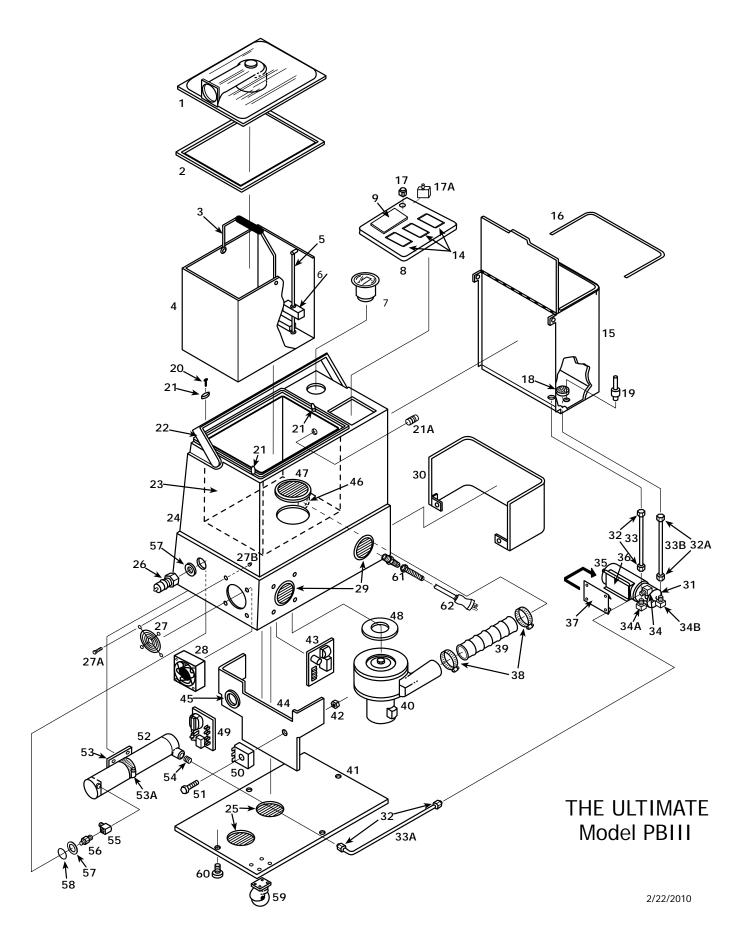
AUTO VAC SHUT-OFF:

When the recovery bucket is full, the vacuum motor will automatically shut off. The float in the bucket may not be raised by foam. Defoamer must always be used to avoid water damage to the vacuum motor.

SOLVENT SENSING SYSTEM:

This unique, patented system determines whether there is solvent or water-based solution in the tank. If solvent is used, the sensor will automatically prevent heating above 50 °C. To prevent accidental over-heating of solvent, use of the Booster heat switch - with solvent in the tank - will cause the entire heat system to shut off.

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THE ULTIMATE EXTRACTOR PBIII 230 V PARTS LIST

ITEM PART # DESCRIPTION			
1	FP368	Vacuum Dome, no Gasket	
2	439	Gasket, for dome	
3	420	Handle, recovery Bucket	
4	FP147	Recovery Bucket, complete	
5	421	Float Rod	
6	FP184	Float Assembly	
7	423-120-240	Hour Meter, with bezel	
8	1335	Switch Plate (no switches or lights)	
9	119A	Warning Indicator	
14	FP578	Switch, rocker, with cover	
15	FP246	Tank, S/S solution, complete	
16	425	Gasket for Stainless Steel Tank, 15-1/2"	
17	122	Knob, potentiometer	
17A	FP200B	Potentiometer with Cable	
18	80	Filter, pump inlet, S/S, 50 mesh	
19	FP143	Probe, solvent sensor	
20	19	Screw, twist-lock	
21	450	Twist-lock	
21A	123	Switch, reed, vacuum float	
22	424	Handle, lift, black	
23	431	Vacuum Chamber	
24	FP440	Body, black, complete	
25	928	Louver (includes screws)	
26	45	Quick Disconnect, 1/4 m.p.t.	
27	410	Guard, fan	
27A	1496	Screws (Fan) 6/32" X 2"-1/4"	
27B	16	Nut, nylon	
28	411	Fan, cooling	
29	459	Louver, 2-1/2" (includes screws)	
30	426	Pump Cover, S/S	
31	FP197A	Pump Head w/fittings	
32	107	Compression Nut, 1/4"	
32A	106	Compression Nut, 5/16"	
33	FP151	Tubing, pump to tank with fittings (1/4" I.D.)	
33A	FP149	Tubing, pump to heater with fittings (1/4" I.D.)	
33B	FP150	Tubing, pump to tank with fittings (5/16" I.D.)	
34	104	Elbow, 1/8" X 5/16", hose, f.p.t.	
34A	100	Elbow, 1/8" X 1/4", hose, m.p.t.	
34B	104	Elbow, 1/8" X 5/16", hose , f.p.t.	
35	FP148	Pump, complete (120V)	
36	435B	Slide Bracket, male	
37	435	Slide Bracket, female	
38	156	Hose Clamp, 2-1/4"	
39	FP163	Exhaust Hose, 2" X 13.5", rubber	
40	408	Vacuum Motor, 2-Stage	
41	FP137	Castor Plate, complete	
42	8	Nut, 1/4-20	

<u>ITEM</u>	PART	# DESCRIPTION
43	413	Circuit Board, heat control
44	429	Heat Sink Plate
45	86	Grommet
46	440	Flange, exhaust
47	FP487	Filter, exhaust, 4"
48	419	Gasket, vacuum motor
49	448	Circuit Board, solvent sensor
50	409B	Relay, vacuum
51	138	Bolt, Hex, 1/4" X 1-1/4"
52	FP139	Heat Exchanger, complete
53	455	Heat Exchanger Mount
53A	76A	Hose Clamp, 2 3/4"
54	101	Coupling, 1/8 m.p.t.
55	103	Elbow, 1/8 m.p.t.
56	105	Nipple, reducer 1/4" X 1/8 p.t.
57	115	Washer, fiber
58	116A	Washer, fiber
59	418	Castor
60	29	Screw, 1/4-20 x 1/2"
61	184	Cord Retainer

MISELLANEOUS PARTS/KITS

62 2019 Power Cord, 7.5 M

FP144	Syphon plug
FP156	Exhaust hose, 10 ft
FP247	Heat repair kit

NOTES:

