

INTERVAL IN HOURS Boxxer XL

SERVICE	8	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375	400	425	450	475	500	525	550	575	600	625	650	675	700	725	750	775	800	825	850	875	900	925	950	975	1000	1025	1050	1075	1100	1125	1150	1175	1200					
Engine Oil and Filter, Oil filter P/N 000-049-014 Oil, 5W-30 Synthetic	R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R			
Check for Loose Bolts and Nuts *			CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH			
Vacuum Relief Valve, Clean and Lubricate		C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L				
Check Hoses for Loose fittings and Chafing			CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH			
Flush Chemical System With Vinegar			F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F					
Air Filters, Clean, or Replace as Needed, P/N 000-049-053, 000-049-064					C/R				C/R				C/R				C/R				C/R				C/R				C/R				C/R				C/R				R			C/R				C/R						
Blower Heat Exchanger																																																		C/I				
Clean Battery Terminals					C/I				C/I								C/I																																		C/I			
Pump Drive Belts, P/N 000-010-136													R											R																											R			
Coupler Element (Rubber Insert)												CH											CH																												R			
Spark Plugs, P/N 000-106-016; Gap to 0.030 in.																																																					R	
Blower Oil Change, P/N 000-087-034 Pneulube						R																																														R		
Valve Clearance, Intake and Exhaust .004 in. to .006 in.			CH/A																																																		CH/A	
Pump Oil Change, GP Series 100 oil, or 15W-40			R																																																	R		
Fuel Lines																																																					CH	
Fuel Filter, P/N 000-049-049																																																						R

* Check engine and blower mounting bolts, coupler retaining bolts, exhaust fasteners, etc.

Adjust	A
Check	CH
Clean and Inspect	C/I
Clean and Lubricate	C/L
Flush	F
Replace	R